

 ULITKI	SINOPTIK PROCESS FLOW / DIAGRAM PROCESA Product / Proizvod: Motortraeger, Nebenaggregatkonsole PORSCHE Product Nr. / Proizvod št.: 946.102.225.30, 946.115.211.30 946.102.225.50, 946.115.211.50	Nr./ Št. : S 3430.021 Issue/ Izdaja : 2 Datum/Datum: 30.08.2013 Page/Stran: 1/1
---	---	--

Documents /
Dokumenti :

Incoming inspection/ Vhodna kontrola :
 KPS 3430.002
 KPS 3430.003
 Test reports/ Porocila o preizkusu

Melt/ talina:
 KP 3430.021

Casting/ litje:
 KP 3430.021
 TK17 - initial for Motortraeger/ za vzorce
 TK18 - serial for Motortraeger/za serijo
 TK21 - initial for Konsole/ za vzorce
 TK22 - serial for Konsole/ za serijo

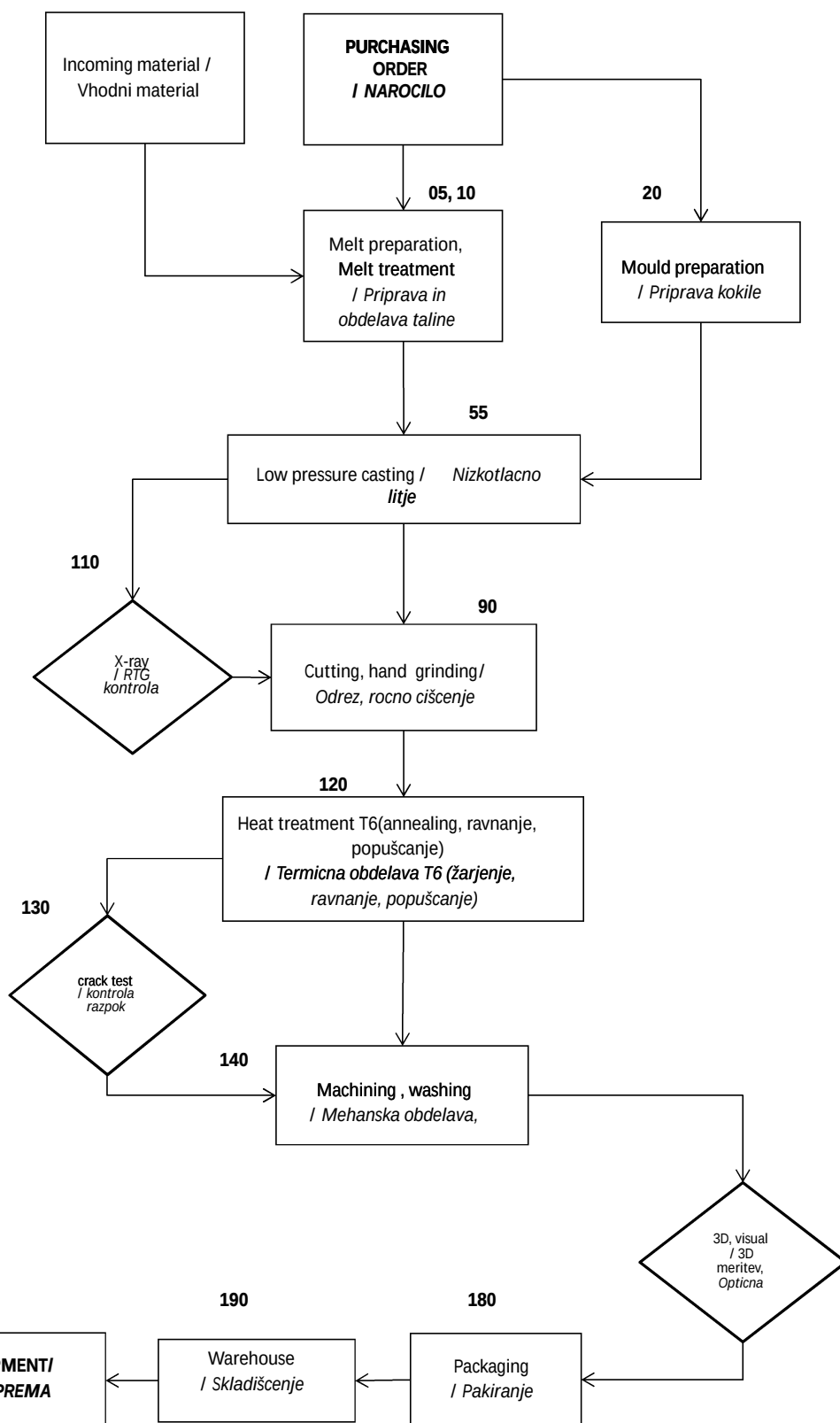
X-ray/ RTG:
 KP 3430.021
 ND 3437.036
 Hand grinding/ Čiščenje:
 ND 3435.007 Konsole
 ND 3435.008 Motortraeger

Heat treatment
 /termicna:
 KP 3430.021
 ND 3436.013

Crack test/ kontrola razpok:
 KP 3430.021
 ND 3437.037

Machining/ mehanska,
 Inspection/ kontrola:
 KP 3430.021
 ND 3435.007 Konsole
 ND 3435.008 Motortraeger

Packaging/ pakiranje:
 ND 3420.024 Konsole
 ND 3420.025 Motortraeger



Completed by/Izdelal: FAKIN Sonja	Checked by/Pregledal: LORBER Dejan	Confirmed by/Odobril: VESELIC Mirko
--------------------------------------	---------------------------------------	--